Advance Publication

INDUSTRIAL HEALTH

Received: March 27, 2018

Accepted: July 19, 2018

J-STAGE Advance Published Date: July 28, 2018

1 Review

- 2 Metabolic energy cost of workers in agriculture, construction, manufacturing, tourism,
- 3 and transportation industries

4

- 5 Konstantina P. POULIANITI¹, George HAVENITH², Andreas D. FLOURIS^{1,3}
- 6 ¹FAME Laboratory, Department of Exercise Science, University of Thessaly, Trikala, Greece.
- ²Environmental Ergonomics Research Centre, Loughborough Design School, Loughborough University,
- 8 Loughborough, United Kingdom.
- ³Human and Environmental Physiological Research Unit, Faculty of Health Sciences, University
- of Ottawa, Ontario, Canada.

11

12 Corresponding author:

- 13 Andreas D. Flouris
- 14 FAME Laboratory
- 15 Department of Exercise Science
- 16 University of Thessaly
- 17 Karyes, Trikala, 42100, Greece
- 18 Tel: +30 2431 500 601. Fax: +30 2431 047 042
- 19 E-mail: andreasflouris@gmail.com

- 21 Running title: WORKER ENERGY COST IN FIVE MAJOR INDUSTRIES
- 22 Received: March 27, 2018
- 23 Accepted: July 19, 2018
- 24 Advance publication: July 28, 2018

ABSTRACT

25

26

27

28

29

30

31

32

33

34

35

36

37

38

39

40

41

The assessment of energy cost (EC) at the workplace remains a key topic in occupational health due to the ever-increasing prevalence of work-related issues. This review provides a detailed list of EC estimations in jobs/tasks included in tourism, agriculture, construction, manufacturing, and transportation industries. A total of 61 studies evaluated the EC of 1667 workers while performing a large number of tasks related to each one of the aforementioned five industries. Agriculture includes the most energy-demanding jobs (males: 6.0±2.5 kcal/min; females: 2.9±1.0 kcal/min). Jobs in the construction industry were the 2nd most demanding (males: 4.9±1.6 kcal/min; no data for females). The industry with the 3rd highest EC estimate was manufacturing (males: 3.8±1.1 kcal/min; females: 3.0±1.3 kcal/min). Transportation presented relatively moderate EC estimates (males: 3.1±1.0 kcal/min; no data for females). Tourism jobs demonstrated the lowest EC values (2.5±0.9 kcal/min for males and females). It is hoped that this information will aid the development of future instruments and guidelines aiming to protect workers' health, safety, and productivity. Future research should provide updated EC estimates within a wide spectrum of occupational settings taking into account the sex, age, and physiological characteristics of the workers as well as the individual characteristics of each workplace.

- 43 **Keywords:** energy expenditure, work intensity, physical activity, workload, metabolic rate,
- 44 labour, industry.

INTRODUCTION

Energy cost (EC) of work is an important aspect of occupational health and exercise physiology. Initial studies on EC primarily aimed to generate guidelines for caloric/dietary needs¹⁾ or to determine the upper tolerance limits for daily energy expenditure during the working hours²⁾. Today, the assessment of EC remains a key topic in occupational health due to the everincreasing prevalence of work-related issues including fatigue³⁾, anxiety, and burn-out syndrome⁴⁾ as well as the realization that metabolic heat can lead to significant health and productivity decrements⁵⁾. It is not surprising, therefore, that current occupational guidelines highlight the importance of EC assessment during work for the workers' health and safety, for prevention of physical and mental illness, as well as for the development of corrective action plans^{6,7)}.

Information about the EC is even more important when the worker is wearing protective clothing, which inhibits the body's ability to dissipate heat and may increase the EC for an activity, and/or when he/she is working in a hot environment^{5, 8)}. This is because the EC directly determines the heat generation in the body which needs to be dissipated to avoid excessive heat strain. For example, the Predicted Heat Strain model developed in the International Organization for Standarization (ISO) 7933 suggests that an individual [height:184 cm; weight: 84 kg; wearing typical work uniform with long sleeves (0.6 clo)] working for 8 hours indoors (air velocity: 0.3 m/sec) with a hand tool (light polishing; i.e., EC of 207 W/m² in a thermoneutral environment (26°C air and radiant temperatures; 40% relative humidity) is not estimated to reach a rectal temperature beyond 37.24°C and should consume ~1.5 L of fluid to remain hydrated (Figure 1). In contrast, the same individual performing heavier work with a hand tool (e.g., drilling; i.e., EC of 476 W/m²) in the same environment while wearing the same uniform is estimated to reach a rectal temperature beyond 37.76°C and should consume ~3.9 L of fluid to remain hydrated (Figure 1).

The importance of EC assessment is becoming increasingly pertinent due to the occurring climate change⁸⁾. In this light, occupational health and safety recommendations and standards have been developed providing scale limits based on both environmental and metabolic data^{9, 10)}. For instance, the ISO has facilitated international coordination and

unification of industrial standards⁶⁾ to predict the physiological strain from a stressful environment condition. The additional application of ISO standards (such as ISO 7243) provides Wet-bulb Globe Temperature (WBGT) reference values for a variety of environmental and physiological conditions (i.e. clothing and workload)¹¹⁾. Given the above, it is not surprising that the EC is a necessary component in health and safety calculations/assessments according to guidelines aiming to preserve workers' health and wellbeing^{5, 6)}.

While a lot of data on EC9) for different work activities have been collected and summarized in key publications¹²⁾ in the last century¹³⁾, given the changing work content those values for EC may not all be representative anymore for today's situation. A number of studies in the literature that are most recent have assessed the EC for jobs/tasks included in industries such as (i) tourism (i.e., accommodation and food services), (ii) agriculture, (iii) construction, (iv) manufacturing, and (v) transportation. However, these studies are scattered across a multitude of scientific journals and are very difficult to locate, especially by health and safety experts working in the industry who do not always have access to specialized journals. Ainsworth et al., 2011¹⁴⁾ have developed a classification system of energy cost of several physical activities including activities of daily living or self-care, leisure and recreation, occupation and rest. While this compendium of activities provides information based on published lists and selected unpublished data, the values of some activities were derived from laboratory studies and not actual measurements on workers during their work shift. Moreover, this compendium does not completely cover the aforementioned five industries which are important because they have a major impact in the global economy. For instance, together they represent 40% of the European Union's GDP and 50% of its workforce¹⁵⁾. In this light, our aim in this study was to review the existing literature and provide an up-to-date detailed list of EC estimations in jobs included in (i) tourism, (ii) agriculture, (iii) construction, (iv) manufacturing, and (v) transportation.

98

99

100

101

74

75

76

77

78

79

80

81

82

83

84

85

86

87

88

89

90

91

92

93

94

95

96

97

METHODS

To identify relevant jobs across the five selected industries, we used the statistical classification of economic activities in the European Community (NACE; *Nomenclature statistique*

des activités économiques dans I Communauté européenne; Rev. 2 (2008)¹⁶⁾. We made every effort to conduct a systematic search, yet this was not possible since this method did not ensure that all the relevant jobs/tasks included in the 35 different NACE codes would be identified. Initial systematic searches resulted in a very small number of retrieved articles, most of which were not addressing our research question. In this light, two investigators (K.P. and A.D.F.) independently searched the PubMed and Google Scholar databases as well as the Google search engine for studies using the following keywords: "energy cost", "energy expenditure", "metabolic rate", "oxygen consumption", "heart rate", "work intensity", and "workload" in combination with job/task descriptions in the relevant NACE codes [agriculture, construction of buildings, food manufacturing, land transport, tourism (i.e., accommodation and food service), etc.]. Other than scientific rigor and quality (i.e., usage of reproducible and evidence-based methodologies), no limits were set regarding the publication type to ensure that all available information would be assessed. Thus, our search included books, research articles, reviews, reports, and conference proceedings. The retrieved list of the identified articles, reports, and books was screened by two investigators (K.P. and A.D.F.) to identify publications that were relevant to the topic under review.

For each NACE code across the five selected industries, an estimated EC is provided via meta-analysis by averaging the data reported in the relevant studies. In cases where the EC for a job was not found during our literature search, we used the EC of an activity that was closely related or similar in type and intensity. It is important to note that the EC estimates provided by many studies are based on a significant number of workers but, for some NACE codes (e.g. some jobs within agriculture), the EC data are derived from a single study and/or from very few workers. To address this issue, the estimated EC for each NACE code was weighed based on the number of workers assessed in each study (as a function of the total number of workers assessed in all studies of that NACE code). Details about the estimation of EC for each NACE code is provided below.

The EC was expressed in kcal/min (when reported in kJ/min, PAR, kcal/shift, etc.) to allow for comparisons within and between industries, as well as in W to harmonize with the national and international standards of ergonomic assessment⁶⁾. Specifically, when EC values

were expressed in kJ/min, the data were converted into kcal/min either using the power conversion formula $P_{[kcal/min]} = 0.239 \times P_{[kJ/min]}$. In cases where EC was expressed as "metabolic equivalent" units¹⁴⁾, the data were converted to kcal/min using the definition of "metabolic equivalent" as the ratio of work metabolic rate to a standard resting metabolic rate of 1.0 kcal/kg/h. When heart rate was monitored as an indicator of EC, the data were converted to kcal/min using the previously-published equation¹⁷⁾: EC = gender × (-55.0969 + 0.6309 × heart rate + 0.1988 × weight + 0.2017 × age) + (1 – gender) × (-20.4022 + 0.4472 × heart rate – 0.1263 × weight + 0.074 × age), where gender is equal to 1 for males and 0 for females. When EC was given in kcal/shift, the values were divided by 3.600 minutes to convert into kcal/min. Finally, kcal/min was converted into W using the formula 1kcal/min = 69.78 W.

RESULTS

Searching procedure results

A total of 61 studies were identified as relevant during the search and were considered for subsequent analysis. Of these, 33(54%) were identified via PubMed, 23(38%) were identified via Google Scholar, while 5 (8%) were identified via the Google search engine.

Characteristics of the included studies and qualitative synthesis

The 61 studies included in the analysis were published from 1909 to 2017 (the majority being published in the period 1946-1976; Figure 2) and included 1667 workers who were evaluated while performing a large number of tasks (tourism: 4 tasks; agriculture: 137 tasks; construction: 15 tasks; manufacturing: 148 tasks; transportation: 21 tasks) related to each one of the five selected industries. The job types, number and sex of workers assessed, as well as the EC assessment method in these 61 studies across the five industries are presented in chronological order in Table 1.

In the vast majority (79%) of the studies, indirect calorimetry was employed as an assessment method of workers' EC, while in 16% and 5% of the studies heart rate monitoring

and time motion analysis methods were used, respectively. Indirect calorimetry implies that the worker's oxygen consumption was measured directly (EC to be calculated from this) using either collection of expired air in Douglas bags¹⁸⁾ for later analysis or using portable gas analysis systems¹⁹⁾ to determine oxygen uptake (and in some cases also CO2 production). Heart rate monitoring requires measurement of heart rate (HR)²⁰⁾ during the activity, and a separate 'calibration' of the worker's individual relation between HR and oxygen uptake to then deduct oxygen uptake (with EC directly linked to this) from the measured HR. Time motion analysis included analysing worker's movement and the time spent on each movement through video analysis. In this case, the investigator analysed every second spent by each worker during every work shift⁵⁾. This method has been well-received by the scientific community and could be implemented more frequently in the future because it is very precise and provides both qualitative and quantitative information on the work performed²¹⁾. However, time-motion analysis is very time-consuming, since more than 20 hours are needed to record and analyse a single work shift⁵⁾. Thus, large-scale assessments of workers across different agriculture jobs require significant personnel and financial resources.

Synthesis of quantitative data

We used data from all 61 studies, including a total of 1667 workers, to provide an estimated EC for each NACE code across the five selected industries via meta-analysis (Table 2) using the data reported in the studies of Table 1. Given that the physical characteristics of job types included in some NACE codes were overlapping, the data from all studies assessing EC in these jobs were merged to provide a single EC (Table 2). Details about the estimation of EC are provided below, while the EC data of all the studied tasks for each of the five selected industries are illustrated in Figure 3. The EC data of all the tasks described below appear in an Appendix.

Indirect calorimetry was employed as an EC assessment method in a total of 44 studies as follows: 14 studies in agriculture²²⁻³⁵⁾, 5 studies in construction³⁶⁻⁴⁰⁾, 14 studies in manufacturing^{41, 23, 42-51)} (some papers include more than one study), and 13 studies in transportation ^{22, 52-63)}. The heart rate monitoring method was used to assess workers' EC in 10

studies as follows: one study in the tourism industry⁶⁴⁾, seven studies in the manufacturing industry⁶⁵⁻⁷¹⁾, and two studies in the transportation industry^{72, 73)}. Time motion analysis was used as an EC assessment method in three studies as follows: one study in the tourism industry⁷⁴⁾ and two studies in the agriculture industry^{27, 5)}. Detailed information about the estimation of EC and the specific tasks assessed in each study for each NACE code is provided in the Appendix.

DISCUSSION

Our aim in this review was to provide a detailed list of EC estimations in jobs within five major industries: (i) tourism (i.e., accommodation and food services), (ii) agriculture, (iii) construction, (iv) manufacturing, and (v) transportation. For standardization purposes, we used the statistical classification of economic activities in the European Community¹⁶⁾, which includes 35 different job types (i.e., NACE codes) within these five industries. Through our research, which included searching through a multitude of specialized papers published across 108 years, we were able to identify EC values for all targeted job types.

The EC estimates suggest that agriculture includes the most energy-demanding jobs among the five selected industries, with an average EC of 6.0±2.5 kcal/min for male and 2.9±1.0 kcal/min for female workers. The tasks with the highest EC estimates within agriculture included digging, weeding, mowing, threshing and picking. Jobs in the construction industry were the 2nd most demanding in terms of EC, with an average of 4.9±1.6 kcal/min for male workers (no data were found for female construction workers). Tasks such as shoveling and miscellaneous earthworks were the most physically demanding within the construction sector. The industry including the 3rd highest EC estimate was manufacturing with an average of 3.8±1.1 kcal/min for male and 3.0±1.3 kcal/min for female workers. It is important to note that manufacturing includes jobs with a wide range in EC estimates. For instance, jobs in coke, wood, paper, and basic metal plants show an average EC of 5.2±0.9 kcal/min, while jobs in leather and mineral product manufacturing have an average EC of 2.7±0.2 kcal/min. The transportation industry presented relatively moderate estimates of EC (average value 3.2±1.0 kcal/min for male workers) with land transport and postal activities having the highest (average EC: 3.9±0.1

kcal/min) and air transport activities the lowest EC requirements (average EC: 1.8±0.4 kcal/min). Finally, jobs within the tourism industry demonstrated the lowest EC values among the five selected industries, with an average EC of 2.5±0.9 kcal/min. The above energy-demanding classification of industries is important since it indicates that the workers' energy cost can vary substantially among different jobs and industries and there is a need for a more specialized approach for each type of work. Occupational health services should take into consideration this variability when promoting methods and tools to protect workers' health and enhance their physical, mental, and social well-being, as well as in preventing ill-health and accidents.

An interesting aspect of the present analysis stems from the time emergence of the identified studies. During the pre-World War II period, the average number of relevant studies published per year was 0.22. The publications/year increased to 0.83 in the period 1946-1975 and then declined again to 0.56 in the period 1977-2007, only to rise to 0.9 during the past 10 years. This appears consistent with the history of the global economic growth during the 20th and 21st centuries75 and, thus, the need to assess workers' health, performance, and productivity. Indeed, the first decades of the 20th century was characterized by rapid technological change but also by economic instability and crisis⁷⁵⁾. By the late 1930s, recovery was underway, but industrial production was, once again, disrupted due to World War II⁷⁵⁾. The period 1946-1975, was a time of rapid change and economic growth which⁷⁶⁾ was followed by a period of economic/industrial slowdown and then, from the mid-1990s, the era of the "New Economy"77). Therefore, it seems logical to postulate that the intensification of economic/industrial growth in the mid-twentieth century generated the need to measure human EC with the aim of improving workers' efficiency, health, and safety. Nevertheless, it is important to note that the physical demands of many jobs in the studied industries have changed markedly since those times. Therefore, an update of the EC estimates in these occupations is needed, especially since several guidelines and standards are using this knowledge.

During the past 10 years, a renewal of interest regarding occupational EC has been observed which is fuelled by technological developments in wireless communication and miniaturized sensors. Another potential source for the renewed interest in this research field may stem from a shift in the load that workers are expected to perform today due to

globalization in combination with national objectives for competitiveness and economic growth⁷⁸). As a result, several health-related issues have emerged in occupational settings, such as burnout syndrome⁴) and work exhaustion³), that need to be considered. In addition, one of the most immediate and obvious effects of climate change is the increase in environmental temperatures and workers are already affected since many workplaces are becoming very hot^{79, 5)}. Heat stress in occupational settings leads to reduced labour effort and productivity loss with detrimental effects on economic growth⁸⁰⁾. Therefore, an updated analysis looking for an optimal compromise between workers' physiological capacity and the demands of the job, in combination with indoor/outdoor environmental conditions, is urgently needed. The EC estimation of an extensive range of different occupational settings is a necessary component in health and safety calculations/assessments according to guidelines aiming to preserve workers' health and wellbeing.

Despite our best intentions, it is important to note that the EC estimates provided in this paper should be considered through the prism of certain limitations. For instance, while some studies (e.g., Bielski,1976⁶⁹⁾, Brun,1979³⁰⁾, and Abdelhamid, 2002⁴⁰⁾) provide a comprehensive description of several tasks included in each job, other papers (e.g., Inoue, 1955⁶⁵⁾, Davies, 1976²⁹⁾, and Moharana, 2013⁶⁴⁾) provide only a single-phrase description or a job title. While we addressed the fact that the number of workers assessed in each study were different, by weighing the EC estimates provided for each NACE code, it is important to note that most of the studies assessed few or no women workers. As a consequence, we were only able to report EC estimates for women workers in 16 out of the 35 (45.7%) jobs studied. We attempted to assess the quality of the different studies and to weigh their effects against each other based on their quality, the 95% confidence intervals provided, and the heterogeneity of the data (e.g., by using the I² statistic, funnel plots, and the software such as RevMan). Unfortunately, this was not possible because the vast majority of job tasks in the analyzed studies were assessed by only one or two studies for each sex. Even when this was not true, the participants, methods to assess EC, and precise job descriptions varied considerably between studies. For instance, as shown in eTables 1a-c, the job task "weeding" has been reported by Benedict²²⁾ during gardening, by Kahn²⁵⁾ during cereal farming, by Edholm³⁴⁾ during vineyard farming/viticulture, by Brun³²⁾ during cotton farming, by de Guzman⁶⁰⁾ during rice farming, as well as Costa³³⁾ during apple farming. It becomes evident that, even in this case – where several studies assessed the same job task – a forest plot weighing the different studies would be inappropriate. Finally, all studies included in this review have been conducted in field settings/workplaces and, thus, it is logical to assume workers have been assessed while wearing normal work uniform. However, it is important to mention that the provided EC values may underestimate the true EC by 2.4-20.9% when added (i.e., more than that worn in typical workplaces) protective clothing is worn⁸¹⁾.

CONCLUSION

In this paper we provide a detailed list of EC estimates in jobs within five major industries: (i) tourism (i.e., accommodation and food services), (ii) agriculture, (iii) construction, (iv) manufacturing, and (v) transportation. It is hoped that this information will aid the development of future instruments and guidelines aiming to protect workers' health, safety, and productivity by, for instance, helping to determine the tolerance limits for daily energy expenditure during the working hours. Future research should provide updated EC estimates in these jobs within a wide spectrum of occupational settings taking into account the sex, age, and physiological characteristics of the workers as well as the individual characteristics of each workplace. Assessing and quantifying the physical demands associated for each job task within an industry is key to fully understanding the requirements of working safely and without risks.

ACKNOWLEDGMENTS

- 292 The present work has received support through funding from the European Union's Horizon
- 293 2020 research and innovation program under grant agreement No 668786 (HEAT-SHIELD).

REFERENCES

295

- 296 1. Passmore R, Durnin JV (1955) Human energy expenditure. Physiol Rev, 35(4): p. 801-40.
- 297 2. Rutenfranz J (1985) Energy expenditure constrained by sex and age. Ergonomics, 28(1): p. 115-8.
- 298 3. Doi Y (2005) An Epidemiologic Review on Occupational Sleep Research among Japanese Workers.
- 299 Industrial Health, 43(1): p. 3-10.
- 4. Halbesleben JRB, Buckley MR (2004) Burnout in Organizational Life. Journal of Management,
- 301 30(6): p. 859-879.
- 302 5. Ioannou LG, Tsoutsoubi L, Samoutis G, Bogataj LK, Kenny GP, Nybo L, Kjellstrom T, Flouris AD
- 303 (2017) Time-motion analysis as a novel approach for evaluating the impact of environmental
- 304 heat exposure on labor loss in agriculture workers. Temperature: Multidisciplinary Biomedical
- 305 Journal, 4(3): p. 330-340.
- 306 6. International Organization for Standardization (ISO). 2017, Ergonomics of the thermal
- 307 environment Assessment of heat stress using the WBGT (wet bulb globe temperature) index
- 308 (ISO 7243:2017), The British Standards Institution: London, UK.
- 309 7. International Labour Organization. 2016, Workplace Stress: A collective challenge World day for
- 310 safety and health at work 28 April 2016: Geneva.
- 311 8. Flouris AD, McGinn R, Poirier MP, Louie JC, Ioannou LG, Tsoutsoubi L, Sigal RJ, Boulay P,
- 312 Hardcastle SG, Kenny GP ((in press)) Screening criteria for increased susceptibility to heat stress
- during work or leisure in hot environments in healthy individuals aged 31-70 years. Temperature.
- 314 9. International Organization for Standardization (ISO). 2004, Ergonomics-Determination of
- 315 metabolic rate., International Standards Organization: Geneva.
- 316 10. National Institute for Occupational Safety and Health (NIOSH) Criteria for a Recommended
- 317 Standard: Occupational exposure to noise, 1972 (Publication No. 73-11001.
- 318 11. Parsons K (2006) Heat stress standard ISO 7243 and its global application. Ind Health, 44(3): p.
- 319 368-79.
- 320 12. Vaz M, Karaolis N, Draper A, Shetty P (2007) A compilation of energy costs of physical activities.
- 321 Public Health Nutrition, 8(7a): p. 1153-1183.

- 322 13. Spitzer H, Hettinger T, Kaminsky G (1982) Tafeln für den Energieumsatz bei Körperlicher Arbeit.
- 323 6. Auflage, Beuth Verlag GmbH, Berlin-Köln.
- 324 14. Ainsworth BE, Haskell WL, Herrmann SD, Meckes N, Bassett DR, Jr., Tudor-Locke C, Greer JL,
- 325 Vezina J, Whitt-Glover MC, Leon AS (2011) 2011 Compendium of Physical Activities: a second
- update of codes and MET values. Med Sci Sports Exerc, 43(8): p. 1575-81.
- 327 15. Organization for Economic Co-operation and Development. OECD.Stat Gross domectic product
- 328 (GDP). 2016 January 23, 2018]; Available from:
- 329 https://stats.oecd.org/index.aspx?queryid=60702.
- 330 16. Explained ES. Business economy by sector NACE Rev. 2. 2017 January 23, 2018]; Available
- 331 from: http://ec.europa.eu/eurostat/statistics-
- explained/index.php/Business economy by sector NACE Rev. 2
- 333 17. Keytel LR, Goedecke JH, Noakes TD, Hiiloskorpi H, Laukkanen R, van der Merwe L, Lambert EV
- 334 (2005) Prediction of energy expenditure from heart rate monitoring during submaximal exercise.
- 335 J Sports Sci, 23(3): p. 289-97.
- 336 18. Douglas CG (1911) A method for determining the total respiratory exchange in man. The Journal
- 337 of Physiology, 42: p. 1-2.
- 338 19. King GA, McLaughlin JE, Howley ET, Bassett DR, Jr., Ainsworth BE (1999) Validation of Aerosport
- 339 KB1-C portable metabolic system. Int J Sports Med, 20(5): p. 304-8.
- 340 20. Spurr GB, Prentice AM, Murgatroyd PR, Goldberg GR, Reina JC, Christman NT (1988) Energy
- expenditure from minute-by-minute heart-rate recording: comparison with indirect calorimetry.
- 342 Am J Clin Nutr, 48(3): p. 552-9.
- 343 21. Bongers CCWG, Eijsvogels TMH (2018) Time-motion analysis in the big data era: A promising
- method to assess the effects of heat stress on physical performance. Temperature: p. 1-2.
- 345 22. Benedict FG, Carpenter TM (1909) Influence of muscular and mental work on metabolism and
- efficiency of the human body as a machine. U.S Dept Agric. Off. Exp. Sta Bull, 208.
- 347 23. Farkas G, Láng S, Leövey F (1932) Weitere Untersuchungen über den Energieverbrauch beim
- 348 Ernten. Arbeitsphysiologie, 5(5): p. 569-596.
- 349 24. Brun T (1992) The assessment of total energy expenditure of female farmers under field
- 350 conditions. Journal of Biosocial Science 1992; 24: 325–33.

- 351 25. Kahn JL, Kotschegina WW, Zwinogrodskaja TA (1933) Über die energetische Charakteristik der
- landwirtschaftlichen Arbeiten. Arbeitsphysiologie, 6(6): p. 585-594.
- 353 26. Gläser H (1952) Untersuchungen über die Schlagarbeit mit Hämmern oder Äxten.
- 354 Arbeitsphysiologie, 14(6): p. 448-459.
- 355 27. Hettinger T, Wirths W (1953) Über die körperliche Beanspruchung beim Hand- und
- 356 Maschinenmelken. Arbeitsphysiologie, 15(2): p. 103-110.
- 357 28. Phillips PG (1954) The metabolic cost of common West African agricultural activities. J Trop Med
- 358 Hyg, 57(1): p. 12-20.
- 359 29. Davies CT, Brotherhood JR, Collins KJ, Dore C, Imms F, Musgrove J, Weiner JS, Amin MA, Ismail
- 360 HM, El Karim M, Omer AH, Sukkar MY (1976) Energy expenditure and physiological performance
- of Sudanese cane cutters. Br J Ind Med, 33(3): p. 181-6.
- 362 30. Brun TA, Geissler CA, Mirbagheri I, Hormozdiary H, Bastani J, Hedayat H (1979) The energy
- expenditure of Iranian agricultural workers. Am J Clin Nutr, 32(10): p. 2154-61.
- 364 31. Nag PK, Dutt P (1980) Circulo-respiratory efficiency in some agricultural work. Appl Ergon, 11(2):
- 365 p. 81-4.
- 366 32. Brun T, Bleiberg F, Goihman S (1981) Energy expenditure of male farmers in dry and rainy
- 367 seasons in Upper-Volta. Br J Nutr, 45(1): p. 67-75.
- 368 33. Costa G, Berti F, Betta A (1989) Physiological cost of apple-farming activities. Applied
- 369 Ergonomics, 20(4): p. 281-286.
- 370 34. Edholm OG, Humphrey S, Lourie JA, Tredre BE, Brotherhood J (1973) VI. Energy expenditure and
- 371 climatic exposure of Yemenite and Kurdish Jews in Israel. Philosophical Transactions of the Royal
- 372 Society of London. B, Biological Sciences, 266(876): p. 127-140.
- 373 35. de Guzman Ma PE, Cabera JP, Yuchingtat GP, Abanto ZU, Gaurano AL (1984) A study of energy
- expenditure, dietary intake and pattern of daily activity among various occupational groups.
- Laguna Rice farmers. Philippine Journal of Nutrition; 37: 163–74.
- 376 36. Baader E, Lehmann G (1928) Über die Ökonomie der Maurerarbeit. Arbeitsphysiologie, 1(1): p.
- 377 40-53.
- 37. Müller EA, Vetter K, Blumel E (1958) TRANSPORT BY MUSCLE POWER OVER SHORT DISTANCES.
- 379 Ergonomics, 1(3): p. 222-225.

- 38. Ilmarinen J, Rutenfranz J (1980) Occupationally induced stress, strain and peak loads as related to age. Scand J Work Environ Health, 6(4): p. 274-82.
- 382 39. Almero EM, de Guzman PE, Cabera JP, Yuchingtat GP, Piguing MC, Gaurano AL, J.O. C, Zolanzo FG, Alina FT (1984) A study on the metabolic costs of activities and dietary intake of some
- construction workers. 37: 49–56.

 Abdolhamid TS Everett IG Physical demands of construction works:
- 385 40. Abdelhamid TS, Everett JG. Physical demands of construction work: a source of workflow unreliability. in *10th Annual Conference of the International Group for Lean Construction*. 2002.
- 387 41. Bortkiewicz A, Gadzicka E, Szymczak W, Szyjkowska A, Koszada-Wlodarczyk W, Makowiec-388 Dabrowska T (2006) Physiological reaction to work in cold microclimate. Int J Occup Med
- 389 Environ Health, 19(2): p. 123-31.
- de Guzman Ma PE, Recto Ma RC, Cabera JP, Basconcillo RO, Gaurano AL, Yuchingtat GP, Abanto 391 ZU (1979) A study of the energy expenditure, dietary intake and pattern of daily activity among
- various occupational groups. Textile Mill workers. Philippine Journal of Nutrition 1979; 32: 134–
- 393 48.
- Lehman G, Muller EA, Spitzer H (1950) Der Calorien 'bedarf bei gewerblicher Arbeit.
 Arbeitsphysiologie 14: 166-235.
- 396 44. Vankhanen VD, Nelepa AE (1978) [Energy requirements of workers in the coke chemical industry]. Vopr Pitan, (2): p. 29-33.
- 398 45. Turner D (1955) The energy cost of some industrial operations. Br J Ind Med, 12(3): p. 237-9.
- 399 46. Raven PB, Colwell MO, Drinkwater BL, Horvath SM (1973) Indirect calorimetric estimation of specific tasks of aluminum smelter workers. J Occup Med, 15(11): p. 894-8.
- 401 47. Greenwood M, Hodson C, Tebb E (1919) Report on the metabolism of female munition workers.
- 402 Proceedings of the Royal Society of London. Series B, Containing Papers of a Biological Character,
- 403 91(635): p. 62-82.
- 404 48. Bliss HA, Graettinger JS (1964) Caloric Expenditure at Two Types of Factory Work. Archives of Environmental Health: An International Journal, 9(2): p. 201-205.
- 406 49. Aunola S, Nykyri R, Rusko H (1979) Strain of Employees in the Manufacturing Industry in Finland.
 407 Ergonomics, 22(1): p. 29-36.

- 408 50. Kagan EM, Dolgin P, Kaplan PM, Linetskaja CO, Lubarsky JL, Neumann MF, Semernin JJ, Starch JS,
- 409 Spilger P (1928) Physiologische Vergleichs- untersuchung der Hand- und Fleiss- (Conveyor)
- 410 Arbeit. Arch. Hyg., 100: 335-366
- 411 51. Kerimova MG, Iskenderova TA (1987) [Energy requirements of workers engaged in the
- 412 underground repair of oil wells in the Azerbaijan SSR]. Vopr Pitan, (6): p. 30-3.
- 413 52. Malhotra MS, Chandra U, Sridharan K (1976) Dietary intake and energy requirement of Indian
- submariners in tropical waters. Ergonomics, 19(2): p. 141-8.
- 415 53. Karpovich PV, Ronkin RR (1946) Oxygen consumption for men of various sizes in the simulated
- 416 piloting of a plane. Am J Physiol, 146: p. 394-8.
- 417 54. Corey EL (1948) Pilot metabolism and respiratory activity during varied flight tasks. Fed Proc,
- 418 7(1 Pt 1): p. 23.
- 419 55. Littell DE, Joy RJT (1969) Energy cost of Piloting fixed- and rotary-wing aircraft. Journal of
- 420 Applied Physiology, 26(3): p. 282-285.
- 421 56. Thornton R, Brown GA, Higenbottam C (1984) The energy expenditure of helicopter pilots. Aviat
- 422 Space Environ Med, 55(8): p. 746-50.
- 423 57. Divisions UNS. Detailed structure and explanatory notes-ISIC Rev.4 code 52. 2018 29 Jan 2018];
- 424 Available from: https://unstats.un.org/unsd/cr/registry/regcs.asp?Cl=27&Co=52&Lg=1.
- 425 58. Das SK, Saha H (1966) Climbing efficiency with different modes of load carriage. Indian J Med
- 426 Res, 54(9): p. 866-71.
- 427 59. Samanta A, Datta SR, Roy BN, Chatterjee A, Mukherjee PK (1987) Estimation of maximum
- 428 permissible loads to be carried by Indians of different ages. Ergonomics, 30(5): p. 825-31.
- 429 60. de Guzman MPE, Cabera JP, Basconcillo RO, Gaurano AL, Yuchingtat GP, Tan RM, Kalaw JM,
- 430 Recto RC (1978) A study of the energy expenditure, dietary intake and pattern of daily activity
- 431 among various occupational groups. Clerk-typist. Philippine Journal of Nutrition 31: 147–56.
- 432 61. Lehmann G, Kwilecki CG (1959) Untersuchungen zur Frage des maximal zumutbaren
- 433 Energieverbrauches arbeitender Frauen. Internationale Zeitschrift für angewandte Physiologie
- einschließlich Arbeitsphysiologie, 17(5): p. 438-451.
- 435 62. Rohmert W, Laurig W, Jenik P, Ergonomie und Arbeitsgestaltung Dargestellt am Beispiel des
- 436 Bahnpostbegleitdienstes. 1974, Berlin: Beuth.
- 437 63. Crowden GP (1941) Stair climbing by postmen. The Post: p. 10-11.

- 438 64. Moharana G, Vinay D, Singh D (2013) Assessment of workload and occupational health hazards
- 439 of hospitality industry worker. Pantnagar Journal of Reasearch, 11(2): p. 295-298 ref.6.
- 440 65. Inoue M, Fujimura T, Morita H, Inagaki J, Kan H, Harada N (2003) A comparison of heart rate
- during rest and work in shift workers with different work styles. Ind Health, 41(4): p. 343-7.
- 442 66. Dowell CH, Tapp LC (2009) Evaluation of heat stress at a glass bottle manufacturer. Int J Occup
- 443 Environ Health, (15(1):113).
- 444 67. Biswas R, Chaudhuri AG, Chattopadhyay AK, Samanta A (2012) Assessment of cardiac strain in
- small scale aluminium casting works. 2012, 2(2): p. 6.
- 446 68. Ford AB, Hellerstein HK (1958) Work and Heart Disease. I. A Physiologic Study in the Factory,
- 447 18(5): p. 823-832.
- 448 69. Bielski J, Wolowicki J, Zeyland A (1976) The ergonomic evaluation of work stress in the furniture
- industry. Applied Ergonomics, 7(2): p. 89-91.
- 450 70. Kalantary S, Dehghani A, Yekaninejad MS, Omidi L, Rahimzadeh M (2015) The effects of
- 451 occupational noise on blood pressure and heart rate of workers in an automotive parts industry.
- 452 ARYA Atheroscler, 11(4): p. 215-9.
- 453 71. De la Riva J, Ibarra Estrada E, Ma. Reyes Martínez R, Woocay A, Determination of Energy
- 454 Expenditure of Direct Workers in Automotive Harnesses Industry. Vol. 490. 2016. 331-339.
- 455 72. Theurel J, Offret M, Gorgeon C, Lepers R (2008) Physiological stress monitoring of postmen
- 456 during work. Work, 31(2): p. 229-36.
- 457 73. Pradhan CK, Chakraborty I, Thakur S, Mukherjee S, Physiological and Metabolic Status of Bus
- 458 Drivers, in Ergonomics in Caring for People: Proceedings of the International Conference on
- 459 Humanizing Work and Work Environment 2015, G.G. Ray, et al., Editors. 2017, Springer
- 460 Singapore: Singapore. p. 161-167.
- 461 74. Wills AC, Devis KG, Kotowski SE (2016) Quantification of Ergonomic Exposures for Restaurant
- 462 Servers J Ergonomics
- 463 75. Krueger A. 2006, The World Economy at the Start of the 21st Century, Remarks by Anne O.
- 464 Krueger, First Deputy Managing Director, IMF, New York.
- 465 76. Marglin AS, Schor BJ, The Golden Age of Capitalism: Reinterpreting the Postwar Experience.
- 466 1990.

- Crafts N, Toniolo G (2008) European economic growth, 1950-2005 : an overview. Discussion
 Paper. London: Centre for Economic Policy Research (Great Britain). .
- Johnson J, Globalization, workers' power and the psychosocial work environment Is the demand-control-support model still useful in a neoliberal era? Vol. 6. 2008.
- 471 79. Kjellstrom T, Freyberg C, Lemke B, Otto M, Briggs D (2017) Estimating population heat exposure
 472 and impacts on working people in conjunction with climate change. Int J Biometeorol.
- Nybo L, Kjellstrom T, Bogataj LK, Flouris AD (2017) Global heating: Attention is not enough; we need acute and appropriate actions. Temperature, 4(3): p. 199-201.
- Dorman LE, Havenith G (2009) The effects of protective clothing on energy consumption during different activities. Eur J Appl Physiol, 105(3): p. 463-70.
- 477 82. Durnin JVGA, Passmore R, Energy, work and leisure. 1967: Heinemann. 53-55, Table 4.4.

478

480 LIST OF TABLES

Table 1. Job types in each industry, workers studied, and EC assessment method in all studies included in this review.

Industry	Study	Job type	Workers	EC assessment method
	Moharana, 2013 ⁶⁴⁾	Hotel (kitchen, housekeeping, laundry)	78 *	Heart rate monitoring
Tourism	Wills, 2016 ⁷⁴⁾	Restaurant work	5 ♂ / 15 ♀	Time motion analysis
	Benedict, 1909 ²²⁾	Gardening	3 ♂	Indirect calorimetry
	Farkas, 1932 ²³⁾	Cereal farming	15 ♂	Indirect calorimetry
	Kahn, 1933 ²⁵⁾	Cereal farming	4 ♂ / 5 ♀	Indirect calorimetry
	Glaser, 1952 ²⁶⁾	Lumberjack	1 👌	Indirect calorimetry
	Hettinger, 1953 ²⁷⁾	Cow milking	1 ♂	Time motion analysis
	Hettinger, 1953 ²⁷⁾	Ploughing	7 ♂	Indirect calorimetry
	Philips, 1954 ²⁸⁾	Gardening	7 ð	Indirect calorimetry
	Edholm, 1973 ³⁴⁾			
Agriculture	Davies, 1976 ²⁹⁾	Vineyard farming / Viticulture	39♂ / 6 ♀	Indirect calorimetry
		Sugar cane farming	42 ð	Indirect calorimetry
	Brun,1979 ³⁰⁾	Cotton farming	45 ♂	Indirect calorimetry
	Nag, 1980 ³¹⁾	Seeding	5 \Diamond	Indirect calorimetry
	Brun,1981 ³²⁾	General farming	30 ♂	Indirect calorimetry
	de Guzman, 1984 ³⁵⁾	Rice farming	10 ♂ / 10♀	Indirect calorimetry
	Brun, 1992 ²⁴⁾	General farming	132♀	Indirect calorimetry
	Costa, 1989 ³³⁾	Apple farming	17 ♂	Indirect calorimetry
	Ioannou, 2017 ⁵⁾	Grape-picking	4 ♂ / 2 ♀	Time motion analysis
	Baader, 1929 ³⁶⁾	General construction	1 ♂	Indirect calorimetry
	Müller, 1958 ³⁷⁾	Earthworks	2 ♂	Indirect calorimetry
Construction	Ilmarinen, 1980 ³⁸⁾	General construction	21 ♂	Indirect calorimetry
	Almero, 1984 ³⁹⁾	General construction	25 ♂	Indirect calorimetry
	Abdelhamid, 2002 ⁴⁰⁾	General construction	18 ♂	Indirect calorimetry
	Greenwood, 1919 ⁴⁷⁾	Munition industry	52 ♀	Indirect calorimetry
	Kagan, 1928 ⁵⁰⁾	Machinery assembly	9 👌	Indirect calorimetry
	Farkas, 1932 ²³⁾	Tailor industry	2 👌	Indirect calorimetry
	Lehman, 1950 ⁴³⁾	Leather industry	10 ♂	Indirect calorimetry
	Lehman, 1950 ⁴³⁾	Printing industry	4 ♂	Indirect calorimetry
	Lehman, 1950 ⁴³⁾	Press goods industry	6 ♂	Indirect calorimetry
	Inoue, 1955 ⁶⁵⁾	Paper industry	6 ♂	Heart rate monitoring
	Turner, 1955 ⁴⁵⁾	Plastic and ebonite moulding	158 ♂	Indirect calorimetry
	Ford, 1958 ⁶⁸⁾	Metal industry	26 ♂	Heart rate monitoring
	Raven, 1973 ⁴⁶⁾	Aluminium smelting industry	8 ♂	Indirect calorimetry
	Bielski,1976 ⁶⁹⁾	Furniture industry	10 ♂	Heart rate monitoring
Manufacturing	Aunola,1979 ⁴⁹⁾	Machine and tool manufacturing	190 👌 / 47 🗜	Indirect calorimetry
_	Vankhanen, 1978 ⁴⁴⁾	Coke industry	57 *	Indirect calorimetry
	de Guzman, 1979 ⁴²⁾	Textile industry	25 ♂ / 14 ♀	Indirect calorimetry
	Kerimova,1987 ⁵¹⁾	Oil wells repairing	3 ♂	Indirect calorimetry
	Bortkiewicz, 2006 ⁴¹⁾	Food industry	18 ♂ / 26 ♀	Indirect calorimetry
	Dowell, 2009 ⁶⁶⁾	Glass industry	18 ♂	Heart rate monitoring
	Biswas, 2012 ⁶⁷⁾	Aluminium industry	17 ♂	Heart rate monitoring
	Kalantary, 2015 ⁷⁰⁾	Automotive industry	42 ♂	Heart rate monitoring
	De la Riva, 2016 ⁷¹⁾	Automotive industry	32 ♂ / 23 ♀	Heart rate monitoring
	Durnin, 1967 ⁸²⁾	Wood industry	ND	ND
	Durnin, 1967 ⁸²⁾	Chemical industry	ND	ND
	Bliss, 1964 ⁴⁸⁾	Electrical industry	36 ♂	Indirect calorimetry
Transportation	22/	Car driving	3 ♂	Indirect calorimetry

 Benedict, 1909 ²²⁾	Motorcycle driving	3 ♂	Indirect calorimetry
Crowden, 1941 ⁶³⁾	Postal work	4 ♂	Indirect calorimetry
Karpovich, 1946 ⁵³⁾	Aircraft piloting	27 ♂	Indirect calorimetry
Corey, 1948 ⁵⁴⁾	Aircraft piloting	10 ♂	Indirect calorimetry
Lehman, 1959 ⁶¹⁾	Transportation equipment cleaning	7 ♀	Indirect calorimetry
Das,1966 ⁵⁸⁾	Load carrying	6 ♂	Indirect calorimetry
Littell,1969 ⁵⁵⁾	Aircraft piloting	16 ♂	Indirect calorimetry
Rohmert, 1974 ⁶²⁾	Postal work	34 ♂	Indirect calorimetry
Malhotra,1976 ⁵²⁾	Submarine sailing	24 ♂	Indirect calorimetry
de Guzman et al,1978 ⁶⁰⁾	Office work	10 ♂ / 10 ♀	Indirect calorimetry
Samanta,1987 ⁵⁹⁾	Load carrying	5 ♂	Indirect calorimetry
Thornton,1984 ⁵⁶⁾	Aicraft piloting	12 ♂	Indirect calorimetry
Theurel, 2008 ⁷²⁾	Postal work	14 ♂	Heart rate monitoring
Pradhan, 2017 ⁷³⁾	Bus driving	48 ♂	Heart rate monitoring

Note: * = the sex distribution information is not provided. Moharana, 2013^{64}) were contacted but did not reply to queries. Key: EC = energy cost; 3 = 6 = females; 9 = 6 = fem

Table 2. Estimated energy cost for each NACE description across the five industries.

Industry		NACE code and description	Energy cost			
industry		NACE code and description	kcal/min	Watts ¹		
Tourism	155	Accommodation	3.132±0.269 (♂♀)	218(♂♀)		
Tourism	156	Food and beverage service activities	1.916±0.630 (♂♀)	134 (♂♀)		
Agriculture	Α	Agriculture, forestry and fishing	6.022±2.52 (♂) / 2.879±1.01 (♀)	420 (♂) / 200 (♀)		
Construction	F41-F43	Construction of buildings, civil engineering, specialised construction activities	4.950±1.58 (♂)	345 (්)		
	C10-C12	Manufacture of food products, beverages & tobacco products	$3.020 (\circlearrowleft) / 2.030 (\updownarrow)^2$	210 (♂) / 142 (♀)		
	C13-C14	Manufacture of textiles and wearing apparel	2.903±0.60 (♂) / 1.743±0.54 (♀)	202(♂) / 122(♀)		
	C15	Manufacture of leather and related products	2.850±0.21 (♂)	200 (♂)		
	C16	Manufacture of wood and of products of wood and cork, except furniture; manufacture of articles of straw and plaiting materials	4.130±0.68 (♂)	288 (්)		
	C17	Manufacture of paper and paper products	5.420±1.24 (♂)	378 (♂)		
	C18	Printing and reproduction of recorded media	2.90±1.06 (♂)	202 (්)		
	C19	Manufacture of coke and refined petroleum products	6.35 (♂) / 5.52 (♀) ³	443 (♂) / 385 (♀		
	C20-C21	Manufacture of chemicals and chemical products and basic pharmaceutical products	4.86±1.25 (♂)	339 (♂)		
Manufacturing	C22	Manufacture of rubber and plastic products	3.92±1.05 (♂)	273 (♂)		
_	C23	Manufacture of other non-metallic mineral products	2.58±2.21 (්)	180 (♂)		
	C24	Manufacture of basic metals	5.052±1.01 (♂)	352 (♂)		
	C25	Manufacture of fabricated metal products, except machinery and equipment	2.51±0.90 (♂) / 3.59±0.76 (♀)	175 (♂) / 250 (♀		
	C26-C27	Manufacture of computer, electronic and optical products and electrical equipment	3.65±0.87 (♂)	255 (්)		
	C28	Manufacture of machinery and equipment	3.263±0.86 (♂) / 2.20±0.82 (♀)	228 (♂) / 153 (♀		
	C29-C30	Manufacture of motor vehicles, trailers & semi- trailers and other transport equipment	3.367±0.73 (♂) / 2.82±0.67 (♀)	235 (♂) / 197 (♀		
	C31	Manufacture of furniture	3.090 (♂) ⁴	215 (♂) ⁴		
	C32	Other manufacturing	3.809±1.09 (♂) / 3.029±1.25 (♀)	266 (♂) / 211(♀		
	C33	Repair and installation of machinery & equipment	4.900±1.76 (♂)	342 (♂)		
	H49	Land transport and transport via pipelines	3.811±0.55 (♂)	266 (්)		
	H50	Water transport	2.550±1.54 (♂)	178 (♂)		
Transportation	H51	Air transport	1.847±0.40 (♂)	129 (♂)		
Παπορυπαποπ	H52	Warehousing and support activities for transportation	3.619 ±2.27 (♂) / 2.367 ±1.66 (♀)	252 (♂) / 165 (♀		
	H53	Postal and courier activities	4.107 ±0.40 (♂)	286 (♂)		

Key: NACE = statistical classification of economic activities in the European Community (*Nomenclature statistique des activités économiques dans la Communauté Européenne*); \eth = males; \Diamond = values apply to both males and females.

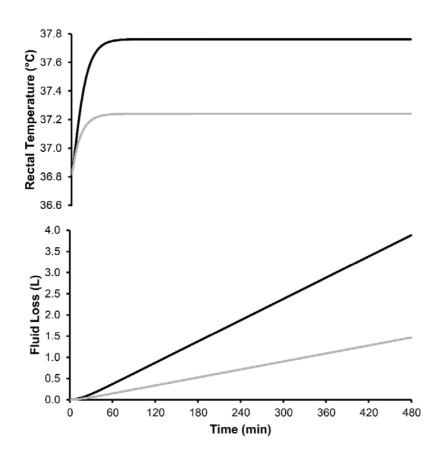
² = original results presented as range [(♂:2.50-3.54, ♀:1.56-2.50, kcal/min) (♂:174-247, ♀:109-174, Watts)];

³ = original results presented as range [(♂:5.21-7.50, ♀:4.58-6.45, kcal/min) (♂:363-523, ♀:319-450, Watts)];

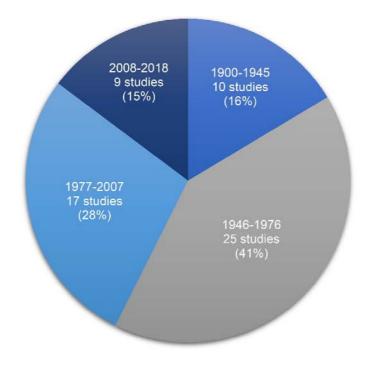
 $^{^4}$ = original results presented as range (\circlearrowleft :2.14-4.03, kcal/min; \circlearrowleft :149-281, Watts).

LIST OF FIGURES

485 Figure 1.



489 Figure 2.



492 Figure 3.

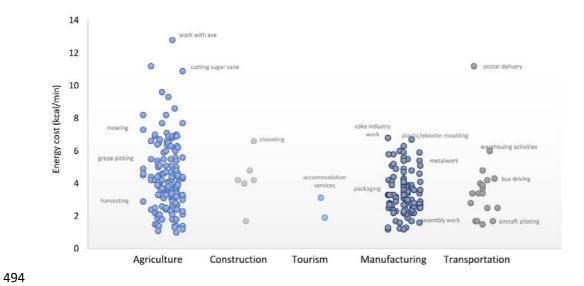


Figure Titles Figure 1. Rectal temperature and fluid loss using the Predicted Heat Strain model for an individual performing light (e.g., light polishing; 207 Watts; grey line) or heavier (e.g., drilling; 476 W; black line) work with a hand tool for 8 hours while wearing typical work uniform with long sleeves in a thermoneutral (26°C air and radiant temperatures; 40% relative humidity) indoor (air velocity: 0.3 m/sec) environment. Figure 2. Chronological distribution of all the studies included in this review. Figure 3. Average energy cost for each of the 325 tasks in the five selected industries which have been assessed in the 61 studied included in this analysis.

Metabolic energy cost of workers in agriculture, construction, manufacturing,

tourism, and transportation industries

Konstantina P. POULIANITI¹, George HAVENITH², Andreas D. FLOURIS^{1,3}

¹FAME Laboratory, Department of Exercise Science, University of Thessaly, Trikala, Greece.

²Environmental Ergonomics Research Centre, Loughborough Design School, Loughborough

University, Loughborough, United Kingdom.

³Human and Environmental Physiological Research Unit, Faculty of Health Sciences,

University of Ottawa, Ontario, Canada.

Corresponding author:

Andreas D. Flouris

FAME Laboratory

Department of Exercise Science

University of Thessaly

Karyes, Trikala, 42100, Greece

Tel: +30 2431 500 601. Fax: +30 2431 047 042

E-mail: andreasflouris@gmail.com

Running title: WORKER ENERGY COST IN FIVE MAJOR INDUSTRIES

The aim of this study was to to review the existing literature and provide a detailed list of EC estimations in jobs/tasks included in five selected industries such as (i) accommodation and food services, (ii) agriculture, (iii) construction, (iv) manufacturing, and (v) transportation. This is important because the aforementioned five industries have a major impact in the global economy. For instance, together they represent 40% of the European Union's GDP and 50% of its workforce. A total of 63 studies were identified and 1667 workers were evaluated while performing a large number of tasks related to each one of the five selected industries. The averaged values for each NACE code (i.e., Nomenclature statistique des activités économiques dans la Communauté européenne; statistical classification of economic activities in the European Community)¹⁾ appear in the main part of the manuscript. The energy cost data from all studies included in this review regarding each individual task type appear in the following tables. Details about the estimation of EC for each NACE code are provided below.

Tourism (i.e., Accommodation and food services activities) (I)

This sector is divided into 2 NACE codes [Accommodation (I55); Food services (I56)] corresponding to the job types assessed in two studies^{2, 3)} which monitored a total of 98 workers.

Accommodation (155)

Moharana *et al.*²⁾ assessed the EC of 78 male and female hotel employees working in the kitchen, housekeeping, and laundry departments of a 3-star hotel using heart rate monitoring.

Food and beverage service activities (I56)

Wills *et al.*³⁾ monitored 5 male and 15 female servers during normal job duties in three different restaurants and estimated EC using time motion analysis.

Agriculture (A)

The tasks included in this NACE code correspond to the job types assessed in 16 studies⁴⁻¹⁸⁾ which monitored a total of 230 male and 155 female workers. The EC is reported for many tasks including weeding, mowing wheat, ploughing and threshing^{4, 5, 18, 6)}, working with axe, milking by hand/machine, ploughing, grass cutting, hoeing, load carrying, cutting cane, cotton harvesting, tending animals, seeding, spraying and mowing^{7-14, 18)}, tractor driving, potato/orange picking, weeding, seeding, forking grass, harvesting, planting shoveling, plowing and spraying^{15, 16)}, as well as grape-picking¹⁷⁾. The EC data of all the aforementioned tasks appear in an Appendix and were averaged to provide a single sex-specific EC for this NACE code (Table 2 in main text).

Construction (F)

This sector is divided into 3 NACE codes [Construction of buildings (F41); Civil engineering (F42); Specialized construction activities (F43)] corresponding to the job types assessed in 5 studies¹⁹⁻²³⁾ which monitored a total of 67 male workers. The EC is reported for many tasks including transporting concrete, cleaning up, removing panels, carrying, placing concrete, brick layering, loader operating, scaffolding, load carrying, mixing cement using shovel, tapping-chipping cement walls, shoveling sand, painting, and performing other miscellaneous earthworks¹⁹⁻²³⁾. The EC data of all the aforementioned tasks appear in an Appendix. Given that the physical characteristics of job types included in the three NACE codes were overlapping, the data from all five studies were merged to provide a single EC for the NACE codes F41-F43 (Table 2 in main text).

Manufacturing (C)

This sector is divided into 24 NACE codes (C10-C33) corresponding to the job types assessed in 23 studies^{24-31, 5, 32-42)} which monitored a total of 839 male and female

workers. The EC data of all the relevant tasks appear in an Appendix. Given that the physical characteristics of job types included in some NACE codes were overlapping, the data from all studies assessing EC in these jobs were merged to provide a single EC (Table 2 in main text).

(i) Manufacture of food products (C10) / Manufacture of beverages (C11) / Manufacture of tobacco products (C12)

Bortkiewicz *et al.*²⁷⁾ used indirect calorimetry to assess the EC of 44 workers from different departments of a foodstuff industry (Table 2 in main text).

(ii) Manufacture of textiles (C13) / Manufacture of wearing apparel (C14) / Manufacture of leather and related products (C15)

The EC of 51 workers is reported for several tasks in textile manufacturing including textile cutting, machine sewing, hand sewing and pressing⁵⁾, cloth cutting and inspecting, dyeing, washing-padding, weaving, creeling, counting yarns, warping, delivering and collecting boxes, spinning, walking²⁸⁾, leather shoe manufacturing and repairing⁴³⁾. The data from all tasks were merged to provide a single EC (Table 2 in main text).

(iii) Manufacture of wearing of products of wood and cork, except furniture; manufacture of articles of straw and plaiting materials (C16)

Durnin and Passmore³¹⁾ report the EC of workers for several tasks in wood manufacturing including carpenter assembling and finishing, cabinet maker, laminating machine operator, milling machine operator, sanding machine operator, spray painter, wood stainer and packaging. The data from all tasks were merged to provide a single EC (Table 2 in main text).

(iv) Manufacture of paper and paper products (C17)

Inoue *et al.*³³⁾ used heart rate monitoring to assess the EC of six workers for many tasks in the paper industry including carrying paper machine parts, standing for long periods, working with hands above shoulder levels, and repairing a paper machine. The data from all tasks were merged to provide a single EC estimate (Table 2 in main text).

(v) Printing and reproduction of recorded media (C18)

Lehman *et al.*⁴³⁾ used indirect calorimetry to assess the EC of 10 workers for several tasks in the printing and press good industries including handmade book composition, printing, paper layering, and book binding. The data from all tasks were merged to provide a single EC estimate (Table 2 in main text).

(vi) Manufacture of coke and refined petroleum products (C19)

Vankhanen *et al.*⁴¹⁾ used indirect calorimetry to assess the EC of 57 workers across the main departments of a coke-chemical plant (Table 2 in main text).

(vii) Manufacture of chemicals and chemical products (C20) / Manufacture of basic pharmaceutical products and pharmaceutical preparations (C21)

Durnin and Passmore³¹⁾ report the EC of workers for several tasks in the chemical industry including machine operation, oil refining, semi-skilled work, dispatch grinding, stirring machine operating, and stock room work. The data from all tasks were merged to provide a single EC estimate (Table 2 in main text).

(viii) Manufacture of rubber and plastic products (C22)

Turner *et al.*³⁹⁾ used indirect calorimetry to assess the EC of 158 workers for several tasks in a plastic and ebonite industrial plant, including loading chemicals into a mixer, ebonite moulding, ebonite and plastic finishing, machine fitting, and cutting battery plates. The data from all tasks were merged to provide a single EC estimate (Table 2 in main text).

(ix) Manufacture of other non-metallic mineral products (C23)

Dowell *et al.*³⁰⁾ used heart rate monitoring to assess the EC of 18 workers for several tasks in a glass manufacturing plant including manual work, work with one arm, work with both arms, and whole-body work. The data from all tasks were merged to provide a single EC estimate (Table 2 in main text).

(x) Manufacture of basic metals (C24)

The tasks included in this NACE code were assessed in two studies^{38, 25)} which monitored a total of 25 workers in the aluminium industry. The EC is reported for many tasks including crowbar/hammer work, handling metal, recovering molten metal³⁸⁾ and cast box preparation, sand handling, metal handling, furnace operation and product finishing²⁵⁾. The EC data of all the aforementioned tasks appear in an Appendix and were averaged to provide a single EC estimate for this NACE code (Table 2 in main text).

(xi) Manufacture of fabricated metal products, except machinery and equipment (C25)

The tasks included in this NACE code were assessed in two studies^{32, 40)} which monitored a total of 78 workers in the munition and metal product industries. The EC is reported for many tasks including forging, stamping, tool setting, finishing copper bands, carrying loads, cleaning, drying³²⁾ and metal product manufacturing⁴⁰⁾. The EC data of all the aforementioned tasks appear in an Appendix and were averaged to provide a single EC estimate for this NACE code (Table 2 in main text).

(xii) Manufacture of computer, electronic and optical products (C26) / Manufacture of electrical equipment (C27)

Bliss *et al.*²⁶⁾ used indirect calorimetry to assess the EC of 36 workers for a variety of tasks in an electrical plant including armature winding, coil assembly, galvanizing,

rolling machine operator, stock room work, and trimming. The data from all tasks were merged to provide a single EC estimate (Table 2 in main text).

(xiii) Manufacture of machinery and equipment n.e.c. (C28)

Aunola *et al.*²⁴⁾ used indirect calorimetry to assess the EC of 237 workers for several tasks in the machinery and equipment industries including forging, welding, surface finishing, machine working and installation, assembly and inspection, storage and maintenance, as well as technical, sales, and office work. The data from all tasks were merged to provide a single EC estimate (Table 2 in main text).

(xiv) Manufacture of motor vehicles, trailers and semi-trailers / C30. Manufacture of other transport equipment (C29)

The tasks included in this NACE code were assessed in two studies^{29, 35)} which monitored a total of 97 workers in the automotive industry. The EC is reported for many tasks including heavy pressing, manual pressing, metalworking, and administration work³⁵⁾ as well as cable cutting, pressing, manual assembly, assembly on board, taping operation, electrical testing, quality inspection, and material handling²⁹⁾. The EC data of all the aforementioned tasks appear in an Appendix and were averaged to provide a single EC estimate for this NACE code (Table 2 in main text).

(xv) Manufacture of furniture (C31)

Bielski *et al.*⁴²⁾ used heart rate monitoring to assess the EC of 10 workers for several tasks in a furniture manufacturing plant, including sizing saw, cross cut saw, oscillating single spindle mortising machine, spindle moulder, thickness planer, and edge gluing press chain. The data from all tasks were merged to provide a single EC estimate (Table 2 in main text).

(xvi) Other manufacturing (C32)

The average of all EC values reported across the 23 NACE codes (C10-C33) in the manufacturing industry was used as an estimate for this NACE code.

(xvii) Repair and installation of machinery and equipment (C33)

Kagan *et al.*³⁴⁾ used indirect calorimetry to assess the EC of nine workers for several tasks in an machinery assembly plant including working entirely by hand and when machines were put together on a conveyor system. Kerimova *et al.*³⁶⁾, used indirect calorimetry to assess the EC of three workers in the oils wells repairing industry. The EC data of all the aforementioned tasks appear in an Appendix and were averaged to provide a single EC estimate for this NACE code (Table 2 in main text).

Transportation (H)

This sector is divided into five NACE codes [Land transport and transport via pipelines (H49); Water transport (H50); Air transport (H51); Warehousing and support activities for transportation (H52), as well as Postal and courier activities (H53)] corresponding to the job types assessed in 15 studies whichmonitored a total of 216 male and 17 female workers. The EC data of all the tasks for each job type appear in an Appendix.

(i) Land transport and transport via pipelines (H49)

The tasks included in this NACE code were assessed in two studies^{4, 44)} which monitored a total of 54 workers in land transportation. The EC is reported for many tasks including car, motorcycle, and bus driving^{4, 44)}. The EC data of all the aforementioned tasks appear in an Appendix and were averaged to provide a single EC estimate for this NACE code (Table 2 in main text).

(ii) Water transport (H50)

Malhotra *et al.*⁴⁵⁾, used indirect calorimetry to assess the EC of 24 workers for several tasks in submarine sailing including resting, reading/writing, standing, eating/drinking, equipment operation, action station, watch keeping, equipment cleaning, ascending and descending ladders, walking between compartments, loading and unloading, as well as ship cleaning. The data from all tasks were merged to provide a single EC estimate (Table 2 in main text).

(iii) Air transport (H51)

The tasks included in this NACE code were assessed in four studies⁴⁶⁻⁴⁹⁾ which used indirect calorimetry to evaluate a total of 65 workers during aircraft piloting. The data from all tasks were merged to provide a single EC estimate (Table 2 in main text).

(iv) Warehousing and support activities for transportation (H52)

This sector includes job types such as operating of transport infrastructure (e.g. airports, harbours, tunnels, bridges, etc.), activities of transport agencies and cargo handling⁵⁰⁾. The EC of 38 workers is reported for several tasks in warehousing and support activities and transportation industries including carrying load and manual lifting of loads^{51,52)}, office working⁵³⁾ and cleaning transport facilities³⁷⁾. The data from all task were merged to provide a single EC estimate for this NACE code (Table 2 in main text).

(v) Postal and courier activities (H53)

Indirect calorimetry was used to assess the EC of workers in several tasks in postal and courier activities including mail sorting, office work and outside mail distribution⁵⁴⁻⁵⁶. The data from all tasks were merged to provide a single EC estimate (Table 2 in main text).

eTable 1(a). Breakdown of job types, energy cost, and workers' sex in all agriculture studies included in this review.

Agriculture study	Tack type	Energy		_ Assessed
(job type)	Task type	kcal/min	Watts ¹	workers' sex
Domadiat 4000 ⁴)	Gardening, weeding	4.4	307	(♂)
Benedict, 1909 ⁴⁾	Gardening, weeding	5.6	390	(♂)
(gardening)	Gardening, digging	8.6	600	(♂)
	Mowing wheat	7.7	537	(♂)
Farkas, 1932 ⁵⁾	Mowing barley	7.0	488	(♂)
(cereal farming)	Setting up stooks	6.6	460	(♂)
	Binding wheat	7.3	509	(3)
	Ploughing	6.9	481	(♂)
	Ploughing	5.4	376	(♂)
	Thrashing rye	5.0	349	(ð)
16 1 40006)	Thrashing rye	4.5	314	(♂)
Kahn, 1933 ⁶⁾ (cereal farming)	Binding oats	3.3	230	(♀)
(cerear farming)	Binding oats	4.1	286	(♀)
	Binding rye	4.2	293	(Ŷ)
	Binding rye	4.7	327	(\(\bar{\pi}\)
	Weeding rape	3.3	230	(Ŷ)
Glaser, 1952 ⁷⁾	Working with axe	12.8	890	(♂)
(lumberjack)	-			102
40508)	Milking by hand Machine milking 1 pail	4.7	327	(♂)
Hettinger, 1953 ⁸⁾	O 1	3.4	237	(♂)
(cow milking)	Machine milking 2 pails	3.9	272	(♂)
	Cleaning milk pails	4.4	307	(ð)
	Horseploughing	5.9	411	(♂)
Hettinger, 1953 ⁸⁾	Horseploughing	5.1	355	(♂)
(ploughing)	Tractor ploughing	4.2	293	(♂)
	Tractor ploughing	4.2	293	(♂)
	Grass cutting	4.3	300	(♂)
	Bush clearing	6.1	425	(♂)
Philips, 1954 ⁹⁾	Hoeing	4.4	307	(♂)
(gardening)	Head planning, load 20 kg	3.5	244	(♂)
	Log carrying	3.4	237	(♂)
	Tree felling	8.2	572	(♂)
	Tractor driving	2.2	153	(♂)
	Truck driving	1.9	132	(♂)
	Horse-cart driving	2.1	146	(♂)
	Potato picking	6.5	453	(♂)
	Potato, filling sacks on truck	3.4	237	(♂)
	Potato, load sacks on truck	9.3	649	(♂)
	Potato grading	3.1	216	(♂)
	Orange picking	3.7	258	(♂)
	Weeding	3.0	209	(♂)
Edholm, 1973 ¹⁵⁾	Carrots, picking	2.6	181	(ð)
(vineyard farming /	Seed casting	4.5	314	(d)
viticulture)	Spray insecticide	5.0	349	(ð)
	Manure spreading	6.3	439	(♂)
	Prune vines	4.0	279	(♂) (♂)
	Scythe grass	5.9	411	(්) (්)
	Fork grass	6.0	418	(ී)
	Irrigation pipes, move	7.7	537	(ී)
	Weeding	3.3	230	(○) (♀)
	Scything	11.2	781	
	Top carrots	2.1	146	(♀)
	•	4.5		(♀)
Davies, 1976 ¹⁰⁾	Fork grass		314	(♀)
Davics, 19/0 '	Cutting sugar cane	10.9	761	(♂)

eTable 1(b). Breakdown of job types, energy cost, and workers' sex in all agriculture studies included in this review.

Agriculture study	Table from s	Energ	y cost	Assessed workers	
(job type)	Task type	kcal/min	Watts ¹	sex	
₩ ₽ 1 ·/	Picking cotton and carrying sack	3.6	251	(්)	
	Loading, collecting sacks on lorry	7.1	495	(♂) (♂)	
	Opening/closing irrigation channels	4.5	314	(♂)	
	Channel digging	7.0	488	(♂) (♂)	
	Digging	6.4	446	(♂) (♂)	
		5.2	362		
Brun,1979 ¹¹⁾	Weeding			(♂)	
	Tending threshing machine	3.8	265	(♂)	
(cotton farming)	Lifting grain sacks	4.0	279	(♂)	
	Winnowing	4.0	279	(♂)	
	Tending animals	5.1	355	(♂)	
	Collecting and spreading manure	5.5	383	(♂)	
	Loading manure	6.8	474	(♂)	
	Riding donkey/tractor	2.9	202	(♂)	
	Cycling on level dirt road	5.6	390	(♂)	
	Sitting, resting	1.0	69	(♂)	
	Free walking on plane surface	2.7	188	(♂)	
	Free walking on puddle field	3.3	230	(♂)	
	Transplanting, bending on puddle	0.0	200	(0)	
Nag, 1980 ¹²⁾	field	3.1	216	(♂)	
(seeding)		0.0	570		
	Germinating seeder	8.2	572	(♂)	
	Germinating seeder (IRRI type)	9.6	669	(♂)	
	Manual threshing by beating	4.6	320	(♂)	
	Pedal threshing	6.6	460	(♂)	
	Pedal threshing, helper	3.2	223	(♂)	
	Lying	1.4	97	(♂)	
	Sitting	1.4	97	(♂)	
	Standing	1.4	97	(♂)	
	Walking	3.6	251	(්)	
	Walking slowly	2.9	202	(♂)	
	Walking fast	4.2	293	(♂) (♂)	
	•	4.4	307		
	Cycling			(♂)	
	Sowing	3.9	272	(♂)	
	Thinning out and replanting	3.8	265	(♂)	
	Hoeing	5.1	355	(♂)	
	Land clearing	6.9	481	(♂)	
	Sorghum harvest: standing, cutting	2.4	167	(♂)	
	Bent forward, uprooting potatoes	3.9	272	(♂)	
	Plucking leaves and stems, standing	6.8	265	(♂)	
Brun,1981 ¹³⁾	Kneeling and sorting, sweet potatoes	1.8	125	(්)	
(general farming)	Cutting straw with a sickle, bent				
(general laming)	forward	5.6	390	(♂)	
	Walking with a sheaf of straw on				
	head	3.4	237	(♂)	
	Pulling and breaking into pieces	3.8	265	(♂)	
	branches				
	Cutting wood with a machete	4.6	320	(♂)	
	Unloading a cart of branches	3.6	251	(♂)	
	Vine weaving	2.4	167	(♂)	
	Hand weaving sitting on the ground	2.6	181	(♂)	
	Hand sewing	1.8	125	(♂)	
	Sewing with treadle sewing machine	2.4	167	(්)	
	Clay kneading	3.0	209	(♂)	
	Sawing a calabash by hand, bending	3.1	216	(♂) (♂)	
		3.3	230		
	Making mud bricks squatting			(♂)	
	Standing, making a mud wall	1.8	125	(♂)	
	Digging the earth with a pick-axe	6.4	446	(d)	
	Shovelling mud	4.9	341	(♂)	

eTable 1(c). Breakdown of job types, energy cost, and workers' sex in all agriculture studies included in this review.

Agriculture study	Took type	Energy		Assessed	
(job type)	Task type	kcal/min	Watts ¹	workers' sex	
	Sitting	1.5	104	(♂)	
	Standing	1.5	104	(♂)	
	Walking	3.3	230	(d)	
	Weeding by hand	4.1	286	(đ)	
	Mechanical weeding	6.7	467	(♂)	
	Pushing hand tractor	6.5	453	(♂)	
	Harvesting	4.4	307	(♂)	
	Threshing	6.3	439	(♂)	
	Winnowing	2.4	167	(♂)	
	Plowing	6.9	481	(♂)	
	Harrowing	6.9	481		
do Cuzmon	•	5.4	376	(♂)	
de Guzman, 1984 ¹⁶⁾	Spray			(♂)	
	Measuring harvested palay	6.9	481	(ð)	
(rice farming)	Germinating palay	4.5	314	(ð)	
	Carrying and stacking palay	5.5	383	(♂)	
	Application of fertilizer	3.3	230	(♂)	
	Planting	4.2	293	(♂)	
	Mowing with a scythe	4.6	320	(♂)	
	Carry palay	5.5	383	(♂)	
	Sitting	1.2	83	(♀)	
	Standing	1.3	90	(⁺ / (²)	
	Walking	2.3	160	(+)	
	Weeding	3.8	265	(∓) (♀)	
	Harvesting	3.7	270		
				(♀)	
	Threshing	4.6	320	(\$)	
	Winnowing	2.5	174	(♀)	
	Planting	3.9	272	<u>(\$)</u>	
	Sitting inactive	1.1	76	(♀)	
	Standing resting	1.4	97	(♀)	
	Squatting washing clothes	2.1	146	(♀)	
	Standing hoeing	3.8	265	(♀)	
	Bending, planting potatoes	3.4	237	(♀)	
40)	Bending harvesting potatoes	2.3	160	(♀)	
Brun, 1992 ¹⁸⁾	Ploughing with buffalo	2.9	202	(♀)	
(general farming)	Standing sowing rice	2.1	146	(♀)	
	Bending, transplanting rice	2.8	195	(♀)	
	Bending, cutting rice	3.2	223	(♀)	
	Squatting, bundling rice	2.4	167	(¢)	
	Standing, threshing rice	3.9	272	(♀)	
	Walking, carrying 30–35 kg	3.7	258	(\(\cdot \)	
	Walking, tapping rubber	2.5	174	(♀) (♀)	
	Apple pruning	4.6	320	(d)	
	Weeding	6.0	418	(♂) (♂)	
Costa, 1989 ¹⁴⁾	Hand spray	4.8	334	(O) (A)	
(apple farming)				(♂) (~)	
(apple lallillig)	Mech spray	2.4	167	(♂)	
	Mowing	6.2	432	(♂)	
17\	Picking	4.6	320	(8)	
oannou, 2017 ¹⁷⁾	Grape-picking	4.7	327	(♂)	
(grape picking)	Grape-picking	3.7	258	(♀)	

eTable 2. Breakdown of job types, energy cost, and workers' sex in all construction studies included in this review

Construction	Took type	Energy cost		Assessed	
study (job type)	Task type	kcal/min	Watt ¹	workers' sex	
Baader, 1929 ¹⁹⁾	Making a wall with bricks, mortar at normal rates	4.0	279	(්)	
(general construction)	Miscellaneous earthworks	1.7	118	(♂)	
Müller, 1958 ²⁰⁾ (earthworks)	Miscellaneous earthworks	4.8	335	(්)	
Ilmarinen, 1980 ²¹⁾ (general construction)	Striking/shoveling ground	6.6	460	(්)	
Almero, 1984 ²²⁾ (general construction)	General labor, masonry, electricals, painting	4.2	293	(්)	
	Transport concrete, cleaning up, placing concrete, removing layout/staking marks, assembling formwork, stacking, haul bricks/blocks, spread cleaning sand	4.2	293	(්)	

eTable 3(a). Breakdown of job types, energy cost, and workers' sex in all manufacture studies included in this review.

type)	Task type	kcal/min	Watts ¹	workers' sex
_				WOIKEIS SEX
	Laboring	5.1	355	(♀)
	Cleaning and drying	4.9	341	(♀)
	Gauging	4.0	279	(♀)
0 1 404032)	Walking and carrying	3.9	272	(♀)
Greenwood, 1919 ³²⁾	Finishing copper bands, tool setting	3.4	237	(♀)
(munition industry)	Heavy turning, hoisting shelf with		000	
	pulley	3.3	230	(♀)
	Stamping	3.2	223	(♀)
	Forging	3.1	216	(♀)
	Turning and finishing	3.0	209	(♀)
	Light turning	2.5	174	(♀)
Kagan, 1928 ³⁴⁾	Working entirely by hand	5.8	404	(♂)
machinery assembly)		5.6	404	(0)
madrimory addomizity)	Machines were put on a conveyor	2.8	195	(♂)
	system			
E (4000 ⁵)	Cutting	2.5	174	(♂)
Farkas, 1932 ⁵⁾	Machine sewing	2.7	188	(♂)
(tailor industry)	Hand sewing	1.9	132	(♂)
43)	Pressing	3.9	272	(්)
Lehman, 1950 ⁴³⁾	Shoe repairing	2.7	188	(♂)
(leather industry)	Shoe manufacturing	3.0	209	(♂)
	Printing industry: Hand compositor	2.2	153	(්)
Lehman, 1950 ⁴³⁾	Printer	2.2	153	(♂)
(printing industry)	Paper layer	2.5	174	(♂)
(1 0)/	Book-binder	2.3	160	(♂)
Lehman, 1950 ⁴³⁾				
press goods industry)	Pressing household utensils	3.8	265	(♂)
Inoue, 1955 ³³⁾	Working with hands above shoulder			
(paper industry)	level, heavy lifting, standing for long	5.4	376	(♂)
(paper industry)	periods	0.4	010	(0)
	Unloading battery boxes from oven	6.8	474	(♂)
	Loading chemicals into mixer	6.0	418	(♂)
	Machine moulding battery plates	5.1	355	(♂) (♂)
	Casting lead balls in mould	4.8	334	
				(♂)
	Straightening lead contact bars	4.6	320	(♂)
	Rimming battery plates	4.4	307	(♂)
	Heavy battery plate casting	4.2	293	(♂)
	Machine fitting	4.2	293	(♂)
Turnor 1055 ³⁹⁾	Lead rolling on roller mill	3.9	272	(♂)
Turner, 1955 ³⁹⁾ (plastic and ebonite	Loading plates into charging vat	3.9	272	(♂)
	Moulding ebonite	3.6	251	(♂)
moulding	Light. battery plate casting	3.6	251	(♂)
	Tool room workers	3.9	272	(ð)
	Turners	3.7	258	(♂)
	Joiners	3.6	251	(♂)
	Cutting battery plates	3.3	230	(♂) (♂)
	Plastic moulding	3.3	230	
				(♂) (♂)
	Punching battery plates to size	3.3	230	(♂)
	Machinists (engineering)	3.1	216	(♂)
	Sheet metal worker	3.0	209	(♂)
	Joiner trainee	3.0	209	(♂)
	Medium assembly work	2.7	188	(♂)
	Typewriter mechanic trainee	2.1	146	(♂)
Ford,1958 ⁴⁰⁾	Metal product manufacturing	2.5	174	(♂)

eTable 3(b). Breakdown of job types, energy cost, and workers' sex in all manufacture studies included in this review

Manufacture study	Took 6	Energ	y cost	Assessed	
(job type)	Task type	kcal/min	Watts ¹	workers' sex	
Raven, 1973 ³⁸⁾	Using automatic crowbar, break crust				
(aluminium smelting	with hand jack hammer, remove cover	4.1	286	(♂)	
industry	over pots, placing carbon			(0)	
madony	Sawing, belt sanding, machine, drum				
Bielski et al.,1976 ⁴²⁾	sander, oscillating mortising machine,				
(furniture industry)	spindle moulder, conveyor system,	3.1	216	(♂)	
(lamitare maastry)	hydraulic press				
Aunola et al.,1979 ²⁴⁾	Foundry work, forging, welding, surface				
(machine and tool	finishing, machine working, installation,	3.3/2.2	230/153	(♂♀)	
manufacturing)	assembly, inspection, storage, office	0.0/2.2	200/100	(0+)	
Vankhanen, 1978 ⁴¹⁾					
(coke industry)	Coke industry work	6.3/5.5	439/383	(♂♀)	
(conc industry)	Sitting	1.2/1.2	83/83	(♂♀)	
	Standing	1.3/1.2	90/83	(♂♀)	
	Walking	3.2/2.6	223/181	(♂♀)	
	Ringframe spinning	2.6/1.9	181/132	(♂♀)	
	Conewinding	3.6/1.9	251/132	(♂♀)	
	Warping	3.2/1.5	223/104	(♂♀)	
	Weaving	3.6/1.9	251/132	(♂♀)	
	Delivering and collecting boxes	5.2	362	(♂)	
	Pinwinding	3.3	230	(♂)	
	Loading of warp beam	5.8	404	(♂) (♂)	
de Guzman, 1979 ²⁸⁾	Counting yarns per dent	2.4	167		
(textile industry)				(♂)	
` ,	Creeling	3.4	237	(♂)	
	Weaving	3.5	244	(♂)	
	Cloth cutting	4.1	286	(♂)	
	Writing (sitting activity)	1.3	90	(♂)	
	Washing-padding	2.4	167	(♂) (♂)	
		2.6	181		
	Releasing and dye mixing			(♂)	
	Gig dyeing 2	2.7	188	(♂)	
	Backtending or high-curing	1.7	118	(♂)	
	Cloth inspecting	1.2	83	<u>(්)</u>	
Kerimova,1987 ³⁶⁾	Oils wells repairing	6.7	474	(♂)	
(oils wells repairing)	- I J	-		(0)	
Bortkiewicz, 2006 ²⁷)	Food manufacture process	3.0/2.0	209/139	(♂/♀)	
(food industry)	•				
	Sitting	0.3	20	(♂)	
20)	Standing	0.6	41	(♂)	
Dowell, 2009 ³⁰⁾	Walking	2.0-3.0	139/209	(♂)	
(glass industry)	Manual work	0.7	48	(♂)	
	Work, one arm	1.6	111	(♂)	
	Work, both arms	2.2	153	(ð)	
	Work, whole body	2.7	188	(ð)	
25)	Cast box preparation, sand handling,			(∪)	
Biswas, 2012 ²⁵⁾	metal handling, furnace operation,	5.5	383	(♂)	
(aluminium industry)	product finishing	0.0	000	(0)	
Kalantary, 2015 ³⁵⁾	Heavy pressing, manual pressing,				
(automotive industry)	metalworking, administrative work	3.8	365	(♂)	
	Cable cutting, pressing, assembly,				
De la Riva, 2016 ²⁹⁾	taping operation, electrical testing,	2.8	195	(♂♀)	
(automotive industry)		2.0	190	(O ¥)	
	quality inspection, material handling Carpenter -assembling	3.9	272	121	
				(♂)	
Durnin 400731)	Carpenter-finishing	2.9	202	(♂)	
Durnin, 1967 ³¹⁾	Cabinet maker	5.6	390	(♂)	
(wood industry)	Laminating machine operator	4.0	279	(♂)	
	Milling machine operator	3.8	265	(♂)	
	Sanding machine operator	4.3	300	(♂)	
		0.0			
	Spray painter	3.9	272	(♂)	

eTable 3(c). Breakdown of job types, energy cost, and workers' sex in all manufacture studies included in this review

Manufacture study	Took time	Energy	cost	Assessed
(job type)	Task type	kcal/min	Watts ¹	workers' sex
Durnin, 1967 ³¹⁾	Machine operator-oil refining	3.6	251	(♂)
	Despatch	3.6	251	(♂)
(chemical industry)	Grinding	4.9	341	(♂)
	Stirring machine operator	5.9	411	(♂)
	Stock room work	6.3	439	(♂)
	Armature winding	2.2	153	(♂)
	Battery plate casting	3.9	272	(♂)
	Battery plate punching and cutting	3.4	237	(♂)
	Coil assembly	4.0	279	(♂)
	Dipper	5.4	376	(♂)
Bliss, 1964 ²⁶⁾	Ebonite moulding	3.4	237	(♂)
(electrical industry)	Galvanizing	4.7	327	(♂)
	Materials handling	3.3	230	(♂)
	Punch press operator	4.2	293	(♂)
	Relay	2.3	160	(♂)
	Radio mechanics	2.7	188	(♂)
	Rolling machine operator	2.7	188	(♂)
	Stock room work	4.2	293	(♂)
	Trimming	4.2	293	(♂)
	Wire drawing machine operator	4.1	286	(♂)

Table 4. Breakdown of job types, energy cost, and workers' sex in all transportation studies included in this review

this review					
Transportation	Task type -	Energy cost		_Assessed workers	
study (job type)	- Tuok type	kcal/min	Watts ¹	sex	
Benedict, 1909 ⁴⁾ (land transportation)	Driving a car	2.8	195	(♂)	
Benedict, 1909 ⁴⁾ (land transportation)	Driving a motor cycle	3.4	237	(♂)	
Crowden, 1941 ⁵⁷⁾ (postal work)	Postal delivery, climbing stairs at usual pack	4.0	279	(♂)	
Karpovich, 1946 ⁴⁶⁾ (air transportation)	Airplane piloting	1.7	118	(♂)	
Corey, 1948 ⁴⁷⁾ (air transportation)	Airplane piloting	1.7	118	(♂)	
1 -1 405037)	Sweeping inside a tram	3.4	237	(♀)	
Lehman, 1959 ³⁷⁾	Washing inside and outside of trams	4.0	279	(♀)	
(cleaning transport facilities)	Washing car	3.4	237	(♀)	
,	Sweeping in a hall	4.2	293	(♀)	
Das,1966 ⁵¹⁾ (cargo)	Load carrying 27 kg	6.0	428	(්)	
Littell,1969 ⁴⁸⁾ (air transportation)	Aircraft piloting (light helicopter, utility helicopter, medium helicopter, fixed wing utility helicopter)	1.7	118	(්)	
Rohmert, 1974 ⁵⁴⁾ (postal work)	Distribute letters, recording discard, empty bag, load/undload the bags in the wagon, repack and stow bag in cargo	4.3	300	(ී)	
Malhotra,1976 ⁴⁵⁾ (water transportation)	Submarine sailing	2.5	174	(්)	
de Guzman,1978 ⁵³⁾ (transportation support activities)	Office work	1.6/1.4	111/97	(♂/♀)	
Samanta,1987 ⁵²⁾ (warehousing)	Load carrying	4.8	544	(♂)	
Thornton,1984 ⁴⁹⁾ (air transportation)	Helicopter piloting	2.5	174	(්)	
Theurel, 2008 ⁵⁵⁾ (postal work)	Postman work	3.7	258	(♂)	
Pradhan, 2017 ⁴⁴⁾ (land transportation)	Bus driving	3.9	272	(්)	

References

- Explained ES. Business economy by sector NACE Rev. 2. 2017 January 23, 2018];
 Available from: http://ec.europa.eu/eurostat/statistics-explained/index.php/Business economy by sector NACE Rev. 2
- 2. Moharana G, Vinay D, Singh D (2013) Assessment of workload and occupational health hazards of hospitality industry worker. Pantnagar Journal of Reasearch, 11(2): p. 295-298 ref.6.
- 3. Wills AC, Devis KG, Kotowski SE (2016) Quantification of Ergonomic Exposures for Restaurant Servers J Ergonomics
- 4. Benedict FG, Carpenter TM (1909) Influence of muscular and mental work on metabolism and efficiency of the human body as a machine. U.S Dept Agric. Off. Exp. Sta Bull, 208.
- 5. Farkas G, Láng S, Leövey F (1932) Weitere Untersuchungen über den Energieverbrauch beim Ernten. Arbeitsphysiologie, 5(5): p. 569-596.
- 6. Kahn JL, Kotschegina WW, Zwinogrodskaja TA (1933) Über die energetische Charakteristik der landwirtschaftlichen Arbeiten. Arbeitsphysiologie, 6(6): p. 585-594.
- 7. Gläser H (1952) Untersuchungen über die Schlagarbeit mit Hämmern oder Äxten. Arbeitsphysiologie, 14(6): p. 448-459.
- 8. Hettinger T, Wirths W (1953) Über die körperliche Beanspruchung beim Hand- und Maschinenmelken. Arbeitsphysiologie, 15(2): p. 103-110.
- 9. Phillips PG (1954) The metabolic cost of common West African agricultural activities. J Trop Med Hyg, 57(1): p. 12-20.
- 10. Davies CT, Brotherhood JR, Collins KJ, Dore C, Imms F, Musgrove J, Weiner JS, Amin MA, Ismail HM, El Karim M, Omer AH, Sukkar MY (1976) Energy expenditure and physiological performance of Sudanese cane cutters. Br J Ind Med, 33(3): p. 181-6.
- 11. Brun TA, Geissler CA, Mirbagheri I, Hormozdiary H, Bastani J, Hedayat H (1979) The energy expenditure of Iranian agricultural workers. Am J Clin Nutr, 32(10): p. 2154-61.
- 12. Nag PK, Dutt P (1980) Circulo-respiratory efficiency in some agricultural work. Appl Ergon, 11(2): p. 81-4.
- 13. Brun T, Bleiberg F, Goihman S (1981) Energy expenditure of male farmers in dry and rainy seasons in Upper-Volta. Br J Nutr, 45(1): p. 67-75.
- 14. Costa G, Berti F, Betta A (1989) Physiological cost of apple-farming activities. Applied Ergonomics, 20(4): p. 281-286.
- Edholm OG, Humphrey S, Lourie JA, Tredre BE, Brotherhood J (1973) VI. Energy expenditure and climatic exposure of Yemenite and Kurdish Jews in Israel.
 Philosophical Transactions of the Royal Society of London. B, Biological Sciences, 266(876): p. 127-140.
- de Guzman Ma PE, Cabera JP, Yuchingtat GP, Abanto ZU, Gaurano AL (1984) A study of energy expenditure, dietary intake and pattern of daily activity among various occupational groups. Laguna Rice farmers. Philippine Journal of Nutrition; 37: 163–74.
- 17. Ioannou LG, Tsoutsoubi L, Samoutis G, Bogataj LK, Kenny GP, Nybo L, Kjellstrom T, Flouris AD (2017) Time-motion analysis as a novel approach for evaluating the impact of environmental heat exposure on labor loss in agriculture workers. Temperature: Multidisciplinary Biomedical Journal, 4(3): p. 330-340.
- 18. Brun T (1992) The assessment of total energy expenditure of female farmers under field conditions. Journal of Biosocial Science 1992; 24: 325–33.

- 19. Baader E, Lehmann G (1928) Über die Ökonomie der Maurerarbeit. Arbeitsphysiologie, 1(1): p. 40-53.
- 20. Müller EA, Vetter K, Blumel E (1958) TRANSPORT BY MUSCLE POWER OVER SHORT DISTANCES. Ergonomics, 1(3): p. 222-225.
- 21. Ilmarinen J, Rutenfranz J (1980) Occupationally induced stress, strain and peak loads as related to age. Scand J Work Environ Health, 6(4): p. 274-82.
- 22. Almero EM, de Guzman PE, Cabera JP, Yuchingtat GP, Piguing MC, Gaurano AL, J.O. C, Zolanzo FG, Alina FT (1984) A study on the metabolic costs of activities and dietary intake of some construction workers. 37: 49–56.
- 23. Abdelhamid TS, Everett JG. Physical demands of construction work: a source of workflow unreliability. in *10th Annual Conference of the International Group for Lean Construction*. 2002.
- 24. Aunola S, Nykyri R, Rusko H (1979) Strain of Employees in the Manufacturing Industry in Finland. Ergonomics, 22(1): p. 29-36.
- 25. Biswas R, Chaudhuri AG, Chattopadhyay AK, Samanta A (2012) Assessment of cardiac strain in small scale aluminium casting works. 2012, 2(2): p. 6.
- 26. Bliss HA, Graettinger JS (1964) Caloric Expenditure at Two Types of Factory Work. Archives of Environmental Health: An International Journal, 9(2): p. 201-205.
- 27. Bortkiewicz A, Gadzicka E, Szymczak W, Szyjkowska A, Koszada-Wlodarczyk W, Makowiec-Dabrowska T (2006) Physiological reaction to work in cold microclimate. Int J Occup Med Environ Health, 19(2): p. 123-31.
- 28. de Guzman Ma PE, Recto Ma RC, Cabera JP, Basconcillo RO, Gaurano AL, Yuchingtat GP, Abanto ZU (1979) A study of the energy expenditure, dietary intake and pattern of daily activity among various occupational groups. Textile Mill workers. Philippine Journal of Nutrition 1979; 32: 134–48.
- 29. De la Riva J, Ibarra Estrada E, Ma. Reyes Martínez R, Woocay A, Determination of Energy Expenditure of Direct Workers in Automotive Harnesses Industry. Vol. 490. 2016. 331-339.
- 30. Dowell CH, Tapp LC (2009) Evaluation of heat stress at a glass bottle manufacturer. Int J Occup Environ Health, (15(1):113).
- 31. Durnin JVGA, Passmore R, Energy, work and leisure. 1967: Heinemann. 53-55, Table 4.4.
- 32. Greenwood M, Hodson C, Tebb E (1919) Report on the metabolism of female munition workers. Proceedings of the Royal Society of London. Series B, Containing Papers of a Biological Character, 91(635): p. 62-82.
- 33. Inoue M, Fujimura T, Morita H, Inagaki J, Kan H, Harada N (2003) A comparison of heart rate during rest and work in shift workers with different work styles. Ind Health, 41(4): p. 343-7.
- 34. Kagan EM, Dolgin P, Kaplan PM, Linetskaja CO, Lubarsky JL, Neumann MF, Semernin JJ, Starch JS, Spilger P (1928) Physiologische Vergleichs- untersuchung der Hand- und Fleiss- (Conveyor) Arbeit. Arch. Hyg., 100: 335-366
- 35. Kalantary S, Dehghani A, Yekaninejad MS, Omidi L, Rahimzadeh M (2015) The effects of occupational noise on blood pressure and heart rate of workers in an automotive parts industry. ARYA Atheroscler, 11(4): p. 215-9.
- 36. Kerimova MG, Iskenderova TA (1987) [Energy requirements of workers engaged in the underground repair of oil wells in the Azerbaijan SSR]. Vopr Pitan, (6): p. 30-3.
- 37. Lehmann G, Kwilecki CG (1959) Untersuchungen zur Frage des maximal zumutbaren Energieverbrauches arbeitender Frauen. Internationale Zeitschrift für angewandte Physiologie einschließlich Arbeitsphysiologie, 17(5): p. 438-451.

- 38. Raven PB, Colwell MO, Drinkwater BL, Horvath SM (1973) Indirect calorimetric estimation of specific tasks of aluminum smelter workers. J Occup Med, 15(11): p. 894-8.
- 39. Turner D (1955) The energy cost of some industrial operations. Br J Ind Med, 12(3): p. 237-9.
- 40. Ford AB, Hellerstein HK (1958) Work and Heart Disease. I. A Physiologic Study in the Factory, 18(5): p. 823-832.
- 41. Vankhanen VD, Nelepa AE (1978) [Energy requirements of workers in the coke chemical industry]. Vopr Pitan, (2): p. 29-33.
- 42. Bielski J, Wolowicki J, Zeyland A (1976) The ergonomic evaluation of work stress in the furniture industry. Applied Ergonomics, 7(2): p. 89-91.
- 43. Lehman G, Muller EA, Spitzer H (1950) Der Calorien 'bedarf bei gewerblicher Arbeit. Arbeitsphysiologie 14: 166-235.
- 44. Pradhan CK, Chakraborty I, Thakur S, Mukherjee S, Physiological and Metabolic Status of Bus Drivers, in *Ergonomics in Caring for People: Proceedings of the International Conference on Humanizing Work and Work Environment 2015*, G.G. Ray, et al., Editors. 2017, Springer Singapore: Singapore. p. 161-167.
- 45. Malhotra MS, Chandra U, Sridharan K (1976) Dietary intake and energy requirement of Indian submariners in tropical waters. Ergonomics, 19(2): p. 141-8.
- 46. Karpovich PV, Ronkin RR (1946) Oxygen consumption for men of various sizes in the simulated piloting of a plane. Am J Physiol, 146: p. 394-8.
- 47. Corey EL (1948) Pilot metabolism and respiratory activity during varied flight tasks. Fed Proc, 7(1 Pt 1): p. 23.
- 48. Littell DE, Joy RJT (1969) Energy cost of Piloting fixed- and rotary-wing aircraft. Journal of Applied Physiology, 26(3): p. 282-285.
- 49. Thornton R, Brown GA, Higenbottam C (1984) The energy expenditure of helicopter pilots. Aviat Space Environ Med, 55(8): p. 746-50.
- 50. Divisions UNS. Detailed structure and explanatory notes-ISIC Rev.4 code 52. 2018 29 Jan 2018]; Available from: https://unstats.un.org/unsd/cr/registry/regcs.asp?Cl=27&Co=52&Lg=1.
- 51. Das SK, Saha H (1966) Climbing efficiency with different modes of load carriage. Indian J Med Res, 54(9): p. 866-71.
- 52. Samanta A, Datta SR, Roy BN, Chatterjee A, Mukherjee PK (1987) Estimation of maximum permissible loads to be carried by Indians of different ages. Ergonomics, 30(5): p. 825-31.
- de Guzman MPE, Cabera JP, Basconcillo RO, Gaurano AL, Yuchingtat GP, Tan RM, Kalaw JM, Recto RC (1978) A study of the energy expenditure, dietary intake and pattern of daily activity among various occupational groups. Clerk-typist. Philippine Journal of Nutrition 31: 147–56.
- 54. Rohmert W, Laurig W, Jenik P, Ergonomie und Arbeitsgestaltung Dargestellt am Beispiel des Bahnpostbegleitdienstes. 1974, Berlin: Beuth.
- 55. Theurel J, Offret M, Gorgeon C, Lepers R (2008) Physiological stress monitoring of postmen during work. Work, 31(2): p. 229-36.
- 56. Crowden GP (1941) Stair climbing by postmen. The Post: p. 10-11.
- 57. Crowden GP. 1941, Stair climbing by postmen. The Post. p. 10-11.